Work Order ID 54154

December 1, 2009 1:09:28 PM

Item ID: D412-724-043
Revision ID: N/A
Item Name: Head Rest Assembly, LH

Start Date: 12/01/09 **Start Qty:** 1.00
Required Date: 12/02/09 **Req'd Qty:** 1.00
Reference:

Accept **Setup Start** **Stop**

Cust Item ID:
Customer:

Run Start **Stop**

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**
QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
N/A	Rev N/A								
100	DOCUMENT CONTROL	0.00							
DC	**Memo**	0.00							
Document Control	If D412-724-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-043 CHG001								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

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Accept

Setup Start
Stop

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Run Start
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Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**
QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
Packaging									
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D412-724-043 Location:_____ PPP Rev:_____ PPP		54152						9/12/1 SL
140	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									09/12/01 MF 09-12-01

Picklist Print

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Parent Item: D412-724-043RevN/A

Parent Item Name: Head Rest Assembly, LH

Start Date: 12/01/09 **Required Date:** 12/02/09

Comments:

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R6 Screw		Purchased	No			120	Each	122.0000	4.0000	9/12/1		SO

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	122	
101203	122	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3303-041RevB Head Rest		Manufactured	No			120	Each	7.0000	1.0000	9/10/1		SP

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	7	
44448	7	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3304-043RevB Tube Assembly		Manufactured	No			120	Each	14.0000	1.0000	9/12/1		SP

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	14	
42172	6	
44355	8	

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3.0 INSTALLATION PROCEDURE

To install a Dart Head Rest Assembly:

3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).

3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.

3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.

3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.

3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

5.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				**D412-724-011**	**Dart Replacement Head Rest Kit, for 205/212/412**
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw

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